Title: **Fwd-Rev-Jog using two Selector Switches for a 1P Motor** Job: 14

Course: Introduction to Automation Unit: Introduction to PLC CLO: 2, 4

Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Station \_\_\_\_\_\_\_ Date \_\_\_\_\_\_\_\_\_\_\_\_\_\_

**Objectives**

1. Student shall repeat the design and construction of a reversing single-phase motor.
2. Student shall apply “jogging” functionality to a reversible, single-phase motor.
3. Student shall contrast “jogging” methods of a single-phase reversing circuit.

**Assessment**

Students shall demonstrate a comprehension of the objectives listed above by scoring a minimum of 75% on this Job. Grading shall be based on the Introduction to PLC rubric.

**Devices**

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| Inputs | | | |
| *Device* | *Description* | *Symbol* | |
| NC Mushroom Head PB | Emergency Stop | ESTOP | |
| Three-position Selector Switch | Direction: Forward-Off-Reverse | DIRECTION | |
| Two-position Selector Switch | Run/Jog Mode (A = Run, B = Jog) | RUN\_JOG | |
| NC Pushbutton (PB1) | Stop Motor | STOP | |
| NO Pushbutton (PB2) | Start Motor | START | |
| Control Relay Contacts (CR1) | Motor Control Status | MC\_STAT |
| Control Relay Contacts (CR2) | Motor Direction Status | DIR\_STAT |
| Outputs | | | |
| *Device* | *Description* | *Symbol* | |
| Green Pilot Light | Motor Running Forward | FORWARD | |
| Red Pilot Light | Motor Stopped | STOPPED | |
| Yellow Pilot Light | Motor Direction Change | CHANGING | |
| Blue Pilot Light | Motor Running Reverse | REVERSE | |
| 8-Pin, 24VDC Relay | Motor Control Relay | CR1 | |
| 11-Pin, 24VDC Relay | Direction Control Relay | CR2 | |

**Instructions**

Design a forward/reverse/jog with ESTOP motor control circuit using the devices listed above. One pushbutton shall be a traditional “stop” button. Another pushbutton shall be a traditional “start” button. A three-position selector switch shall be used to determine rotational direction. If the selector switch is in the “forward” position, the motor shall rotate counter-clockwise (CCW). If the selector switch is in the “reverse” position, the motor shall rotate clockwise (CW). If the motor is running and the three-position selector switch is changed, the motor shall stop. The program logic should ensure that in the event of a direction change the motor has had enough time to slow down and re-engage the motor’s internal start switch before the operator pressing the start button performs any function. A two-position selector switch shall determine if the “start” button operates as a start or a jog. While the motor is running in the forward direction, the green light shall illuminate. While the motor is running in the reverse direction, the blue light shall illuminate. The yellow light shall indicate to the operator that the motor has been commanded to stop and a direction change has occurred. The yellow light shall stay on while the motor is within the “stopping” time-delay period. When the “stopping” period has expired, the yellow light shall go off and red light shall illuminate. No two lights shall be on at any one time. Use the space on the opposite side of this page to design the circuit. Once complete, review the design with the instructor. After obtaining approval, configure the program in RSLogix 500.

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Discussed design \_\_\_\_\_\_\_, Test logic without motor \_\_\_\_\_\_\_, With motor \_\_\_\_\_\_\_